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# Dura Life<sup>®</sup> CONTAINMENT Systems

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The Leading Provider of Secondary Containment Systems for the  
Oil, Gas, Petrochemical & Agricultural Industries.



## SECONDARY CONTAINMENT SYSTEMS

# WEATHER RESISTANT, DURABLE & COST EFFECTIVE

### All Dura Life® Containment Systems Are:

- **BUILT TO LAST**

Each Containment system is professionally engineered, using Finite Element Analysis (FEA). This process efficiently identifies and eliminates stress points, producing the most environmentally safe system in the industry.

- **COMMITTED TO EXCEED ALL ENVIRONMENTAL REGULATIONS**

Our professional engineers designed the systems to exceed the Environmental Protection Agency (EPA) Standards and EUB (G55) regulations for oil spill prevention and counter measures.



The Leading Provider  
of Secondary  
Containment Systems  
for the Oil, Gas,  
Petrochemical &  
Agricultural Industries.

### Locations & Delivery

Dura Life® Containment Systems have been installed all across North America.

With a warehouse in Oklahoma and corporate headquarters located in South Dakota, we are able to ship anywhere fast.

We have our own trucking company, PlainsXpress, to make sure that loads are not only shipped quickly, but accurately too.



### The Product To Have

No other containment product can match our quality and durability, while offering the most common sense alternative to high-maintenance earth dikes and costly concrete.

The first in the industry to engineer and develop the steel concept for secondary containment, we use only the highest quality, chemically treated, galvanized steel. The 65,000 PSI, heavy-duty 10, 11, 12 & 14 gauge corrugated steel construction resists rust and corrosion even in the harshest environments.

*For All Your Containment Needs*



**Dynamic Loading**  
Secondary Containment Systems

Dynamic Loading Containment Systems are designed and manufactured with additional safety factors to withstand higher loads.

- The strongest containment system on the market today without a single reported failure in the entire history of the brand.
- Z-posts are set in concrete with a patented connection, which allows system movement due to frost heave.
- Designed by professional engineers that utilize state-of-the-art Finite Element Analysis tools to scrutinize every component in order to maximize durability and increase strength.



**Ground Guard**  
Zero Ground Disturbance Containment Systems

Ground Guard requires zero ground penetration and is a perfect alternative for areas where underground systems are not an option.

- These containment systems require ZERO ground penetration and/or disturbance eliminating timely site identification that is typically needed when installing systems requiring post holes set in concrete.
- Ground Guard systems take the risk of puncturing existing pipelines away by removing the threat of digging underground.
- Exclusively for above ground installations, Ground Guard is the toughest, all-steel system available.



**CERTIFIED System Sizes**  
Dynamic Loading and Ground Guard Systems

Sheet Wall Height	10 Gauge	11 Gauge	12 Gauge	14 Gauge
25"	✓		✓	✓
33"	✓		✓	✓
45"	✓		✓	✓
57"	✓		✓	
68"	✓	✓		

CERTIFIED systems sizes include 25", 33", 45", 57" and 68" wall heights for both Dynamic Loading and Ground Guard systems. **25% Heavier Gauge Steel Over The Competition.** Each sidewall sheet has flanged tops and heavy bolted seams, providing twice the strength while maintaining sidewall shape and fail safe seals.

*"No other product compares to Dura Life's resilience. This product exceeds EPA compliance and regulations providing a secure and environmentally sound area. The systems are easy to put in — and they look good."*

**John Kintz**  
Eco Systems Environmental Services Inc.





Sioux Steel Dura Life® Containment Systems

**1-855-266-8246**

www.siouxsecondarycontainment.com

**Dura Life®**  
**CONTAINMENT**  
**Systems**

## Cost-Effective Features & Benefits

### Saving Time and Money

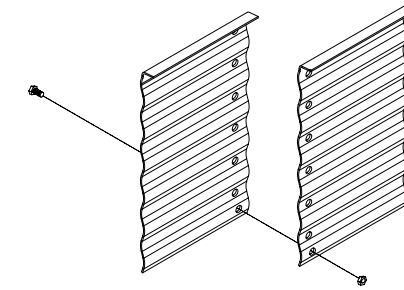
Dura Life® Containment Systems continue to be the leading provider of innovative and preventative secondary containment systems worldwide.

- Depending on the size, systems can be installed in as little as one day.
- Dura Life® components are manufactured under strict quality control standards. Maximizing the modular design into a quick and easy, bolt together assembly, minimizing installation time.

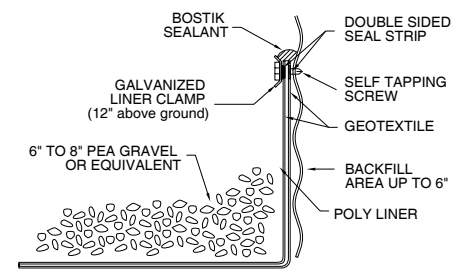
- Dura Life® cost estimating is done with a click of a mouse. Our software integrates site-specific data to deliver technical, material and cost specifications for your next containment system.
- Custom containment systems fit almost anywhere, allowing for tight installations between structures. Our **custom corner systems** can be installed with many different angles, including dual 45 degree corner pieces, to work around obstacles such as pipes, buildings and control equipment.

Larger & Less Fasteners,  
Resulting In Up To A

**75%**  
**Reduction In**  
**Hardware**  
Along The Vertical Seams



Easy Bolt Together System



Polyliner Detail

Dura Life® containment systems utilize larger fasteners during the installation process. Installers have less hassle constructing systems, plus complete installation faster and more efficiently.

**SPCC**  
Compliant  
Systems

**G90**  
Galvanized  
Steel

**45°**  
Corner  
Pieces

Quality and Pricing.

*"No other containment system offers this level of engineering quality with data to back it up. High-tech analysis tools are utilized to scrutinize every component, maximizing durability and increasing strength. Dura Life® proves quality isn't more costly."*

**Randy Prodahl**  
Premier Northern Alberta Canada Dealer





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## Let's Compare

Steel Systems vs. Dirt Berms

The following are some key benefits of establishing a steel containment systems vs. utilizing dirt berms.

- Dirt berms are usually built after the ground is leveled for tank installation, meaning the dirt crews must come back two different times.
- Dirt berms are usually inspected every three to five years. Metal containment is inspected rarely, if ever.
- If there is a leak, with a dirt berm, dirt and rock has to be dug up and transferred to a clean up or burial facility. In addition to taking the dirty rock out, a new berm must be built. Metal systems are all done by a vacuum truck at one tenth of the cost.

### DIRT BERMS



Costly Cleanup



Inspected Often



Erosion Occurs

### METAL SYSTEMS



1/10th Cleanup Costs



Rarely Inspected



Many Years Of Use

## Warranty Information

Systems & Accessories

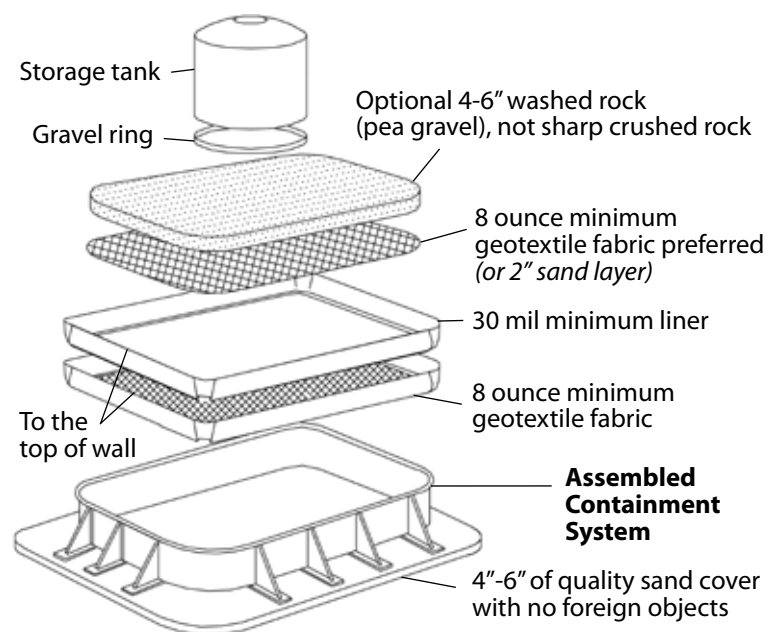
Dura Life® Containment Systems are backed by one of the best warranties in the industry.

Dura Life® New Containment Material	Years of Warranty
12 GA Materials	<b>LIFETIME</b>
10 GA Materials	<b>LIFETIME</b>
14 GA Materials	<b>5</b>
Ladders	<b>1</b>
Crossover Steps	<b>1</b>
Loadline Boxes	<b>1</b>

Warranty does not cover any used parts, modification or alteration to products or products that have been not installed in accordance with the instruction manual. For complete warranty details, please call **1-855-266-8246**.

## Many Layers Of Protection

Systems are designed and manufactured to contain an entire load if a catastrophic rupture were to occur.



## Different Sizes & Configurations

Choosing The Right System For Your Location

Containment systems come in a variety of configurations including round, oval, square and rectangular. Custom configurations, such as L-shapes are also available to fit your exact needs.



*Easily expand or contract systems. Plus systems can be dismantled to move from site to site.*

**CUSTOM L-SHAPE**



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## Dura Life® Secondary Containment Accessories

For All Your Containment Needs

### Tanks Rings



Tank rings filled with gravel lift the tank above the surrounding grade. This keeps the tank out of standing water and increases the life of the tank bottom.



### Tank Liners



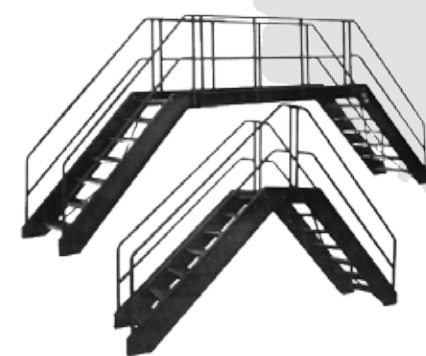
Highest flexibility, easy conformance to earth contours and outstanding dimensional stability. Various liners are available to suit the type of product needing to be stored.



### Cross-Over Steps



Skid resistant steps offer safe access to and from containment areas. Four different sizes available. Riser kits are also available to add one step to each cross over.



- Available in 3, 4, 5, 6, 8 & 9 step configurations.
- Clears containment walls from 12" to 57" in height.
- 2.5, 3.5, 5 & 10 foot extensions allow for clearance inside of containment.
- 5/16" & 1/2" hardware.
- Can hold 1,000 pounds.

### Load Line Containers



With the durable plastic construction, our spill box will easily comply with grounding and safety regulations. Available with either a 2", 3" or 4" adapter with siphon.



The load line spill box hangs on the side wall so they are easily accessible from outside of the containment while still being inside the system. For security purposes, the spill box can be locked. Plus the UV protection provides a longer lifespan.

### Drum Containers



High-density UV protected containers are designed for storing all kinds of petroleum liquids. Six sizes are available with capacities up to 9 ft. or 950 gallons.



**South Dakota**  
Corporate Headquarters

**Oklahoma**  
Distribution Center



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## Pipe Stands

**Saves Time And Money**

An alternative solution for the pipe-laying procedure. Pipe stands require less manual labor, are easy to use and are very economical.

- Lightweight, plastic construction allows for less manual labor in the field. Plus, plastic does not deteriorate over time.
- Pipe stands can be stacked in the back of a truck bed versus hauling 4x4 cribbing wood.
- The cylindrical shape of the pipe stand allows for a stronger base than rectangular options.
- Pipe stands can be lifted from truck and placed in appropriate position by one person.



### Part# 15813

- Weight: 10 lbs.
- Bottom: 20" wide
- Top: 10" wide
- Height: 22" tall
- Can hold 2,000 lbs.



### Part# 180201

- Weight: 20 lbs.
- Bottom: 27" wide
- Top: 14" wide
- Height: 22" tall
- Can hold 2,000 lbs.



### Part# S195667

- Weight: 26 lbs.
- Bottom: 32" wide
- Top: 18" wide
- Height: 23" tall
- Can hold 2,000 lbs.



## Painted Containment

**Color Selection Is Virtually Unlimited!**

We strive to deliver a product that not only meets, but surpasses customer expectations. With color finishing, our containment systems are a step above.

- Painted systems are available in government approved standard environmental colors to blend in with the environment or customized to establish a continuous look with other structures on site for an aesthetic and professional appearance.
- Powder coating is significantly more durable than conventional paints. Extremely resistant to chips, scratches, fading and wearing than other finishes.
- Powder coating is environmentally friendly and there are no solvents or hazardous material used.



Green	Juniper Green	Shale Green	Carlsbad Canyon
Desert Sand	Grey	White	Shadow Grey
Blue	Red	Brown	Black

***For special order colors or to match your logo colors, please call for price and availability.***

Actual product colors may vary from printed colors shown above.





A+ RATING



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